

# RECOMMENDED INSTALLATION GUIDE

(This is based on 3/8" material for straps and 5/8" bolts)

- 3 straps per side recommended for 84"-102" Single Wheel Beds
- 4 straps per side recommended for 103"-118"
- 1 strap per side from bed's rear bumper to the chassis (truck frame). This will keep the bumper/hitch from shifting during loads
- Every strap should have a penetrating weld around mounting straps on the truck bed not the chassis (truck frame)
- **Warning:** Check chassis (truck frame) manufacturer requirements for safe welding on truck chassis. Electronics components can be damaged during the welding process. Unhook all batteries.
- Height of bed can be adjusted by ordering taller longsills (runners) on bed or tubing with a minimum of 1/4" thick walls
- Tighten the 5/8" bolts to the truck frame, taking care not to pinch any wires or lines inside the frame
- Should set bed about 2"-3" from the cab

